

Work Order ID 73114

Thursday, August 25, 2011 4:10:45 PM



Page 1

Item ID: D206-581-113

Accept



Setup Start



Revision ID:

Stop



Item Name: Pre-Flight Installation

Start Date: 8/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 1.00



Customer:

Ship today

Reference:

Run Start

Approvals: Process Plan: CMF Date: 11-08-26

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D206-581

C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-581-113

CHG001

8/26/26

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/8/26

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/26/26

@

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 73114

Thursday, August 25, 2011 4:10:46 PM



Page 2

Item ID: D206-581-113

Accept



Setup Start



Revision ID:

Stop



Item Name: Pre-Flight Installation

Start Date: 8/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D206-581-113

Location: _____

PPP Rev: _____

11/8/2011

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/8/2011

MF
11-08-26

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Thursday, August 25, 2011 4:10:43 PM

Page 1

Work Order ID: 73114

Parent Item: D206-581-113

Parent Item Name: Pre-Flight Installation

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: Ipp Rev:A New Issue 10-07-16 JLM Verified BY:DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D206-581-013 *CHG 7001* Manufactured No



Pre-Flight Step Installation, LH

Location

FG032

61806

Loc Qty

1

1

Loc Code

100

Each

3.0000

1

D206-581-014 *CHG 7001* Manufactured No



Pre-Flight Step Installation, RH

Location

FG032

61817

72693

Loc Qty

3

2

1

Loc Code

100

Each

0.0000

4

D206-581-015 *CHG 7001* Manufactured No



Step Handle Installation



B7 3213

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

REFERENCE ONLY

5.0 PART LIST

5.1 D407-581-111/-011 AND D206-581-113/-013/-014/-015/-017 KITS

| Qty -111 | Qty -113 | Qty -011 | Qty -013 | Qty -014 | Qty -015 | Qty -017 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|---|
| X | | | | | | | D407-581-111 | PRE-FLIGHT KIT (407) |
| | X | | | | | | D206-581-113 | PRE-FLIGHT KIT (206A/B/L/L1/L3/L4) |
| 2 | | X | | | | | D407-581-011 | PRE-FLIGHT STEP KIT, LH/RH (407) |
| | 1 | | X | | | | D206-581-013 | PRE-FLIGHT STEP KIT, LH (206A/B/L/L1/L3/L4) |
| | 1 | | | X | | | D206-581-014 | PRE-FLIGHT STEP KIT, RH (206A/B/L/L1/L3/L4) |
| 4 | 4 | | | | X | | D206-581-015 | STEP HANDLE KIT |
| | | | | | | X | D206-581-017 | RETENTION STRAP KIT |
| | | | | | | 2 | D3031-3 | LOOP |
| | | 1 | 1 | 1 | | | D4101-041 | PRE-FLIGHT STEP ASSEMBLY |
| | | | 1 | | | | D4102-1 | SHIM (206 LH) |
| | | | | 1 | | | D4102-2 | SHIM (206 RH) |
| | | 1 | | | | | D4102-3 | SHIM (407) |
| | | | | | 1 | | D4103-1 | STEP HANDLE |
| | | | | | | 1 | D4104-041 | DOUBLER ASSEMBLY |
| | | | | | | 1 | D4105-1 | STRAP |
| | | | | | | 2 | 80-004-2D8 | INSERT |
| | | | | | 2 | | 80-005-3-8 | INSERT |
| | | 6 | 6 | 6 | | | 80-005-3-16 | INSERT |
| | | | | | | 8 | CR3243-4-1 | RIVET |
| | | | | | | 2 | MS21042L3 | NUT |
| | | | | | | 2 | MS24694-S47 | SCREW |
| | | | | | | 2 | MS24694-S50 | SCREW |
| | | | | | | 2 | MS24694-S52 | SCREW |
| | | | | | 2 | | MS27039-4-11 | SCREW |
| | | 6 | 6 | 6 | | | MS27039-4-14 | SCREW |
| | | | | | | 2 | NAS1149D0332J | WASHER (or AN960JD10L) |
| | | 6 | 6 | 6 | 2 | | NAS1149D0416J | WASHER (or AN960JD416L) |
| | | | | | 2 | | NAS1149D0463J | WASHER (or AN960JD416) |

• COPYRIGHT © 2001 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C
Date: 10.07.10